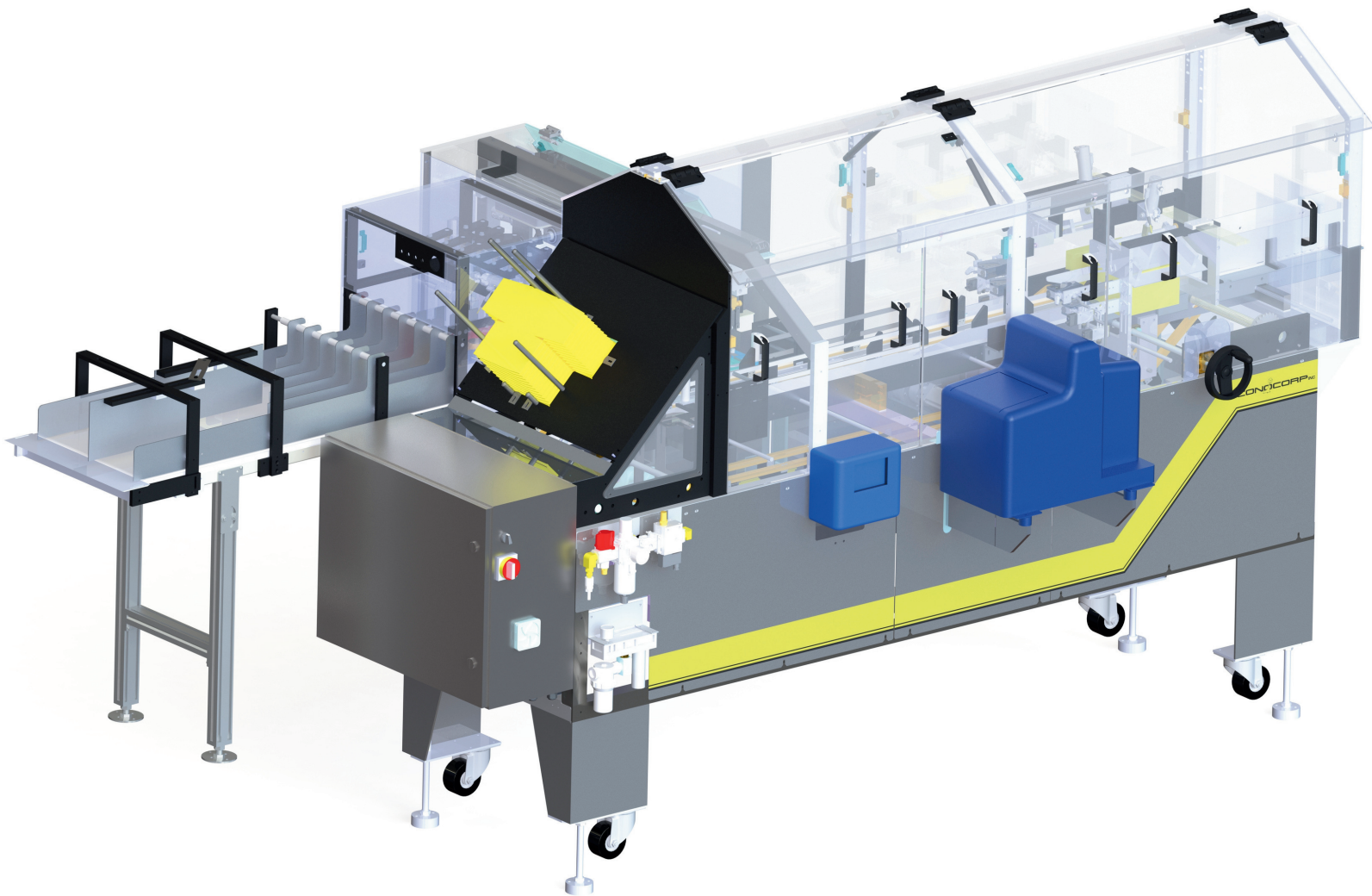


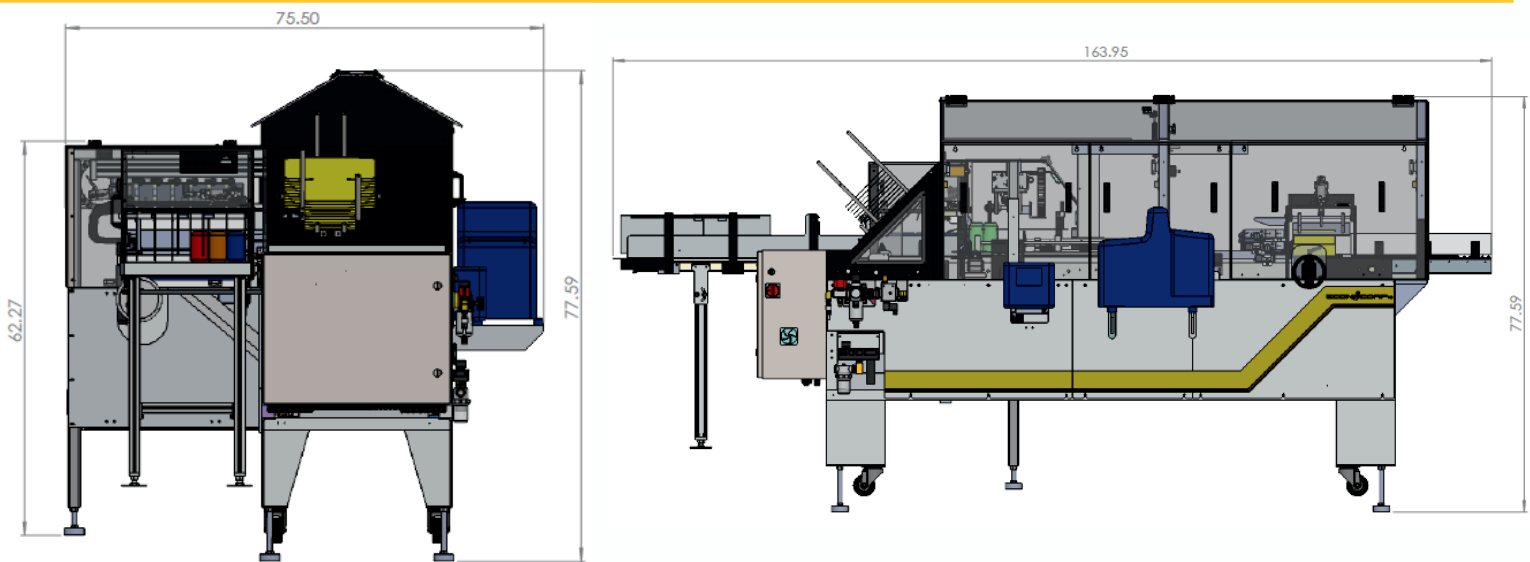
# SPARTAN BEVERAGE CARTONER



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## METHOD OF OPERATION

1. Cans are accepted at random from upstream filler/seamer and divided into lanes
2. The proper pack pattern is created and transferred as a group to the load station
3. Carton is automatically removed from the supply magazine, erected, and in place to be loaded with the back side of the carton closed off
4. Cans are automatically loaded into the carton
5. Loaded carton is then indexed forward where all flaps are closed and hot melt glue is applied
6. Loaded and sealed carton is discharged from the machine via delivery chute



## SPECIFICATIONS

### Features

- Automatic Cartoner
- Multi-Lane Belt Conveyor
- 4 Pack - 24 Pack
- Economy & Full Flap style carton
- Variety Pack Shelves Optional
- Standard, Sleek, and Slim-Style cans

### Packing Materials

- Paperboard
- Corrugate

### Speed

- Up to 40 Cartons per minute

### Size Range

- Min: 4" x 3" x 5"
- Max: 10 1/4" x 6 1/4" x 16"

\*Can be ordered outside the standard size range

### Pack Pattern

- Min: 2 x 2 - 4 Pack
- Max: 4 x 6 - 24 Pack

### Voltage & Controls

- 220 Volts 50/60 Hz, Single Phase

### Air Consumption

- 80 PSI (5.5 bar)

### Shipping

- Less than 2500 lbs

\*All Engineering Specifications and Designs are subject to change based on individual requirements